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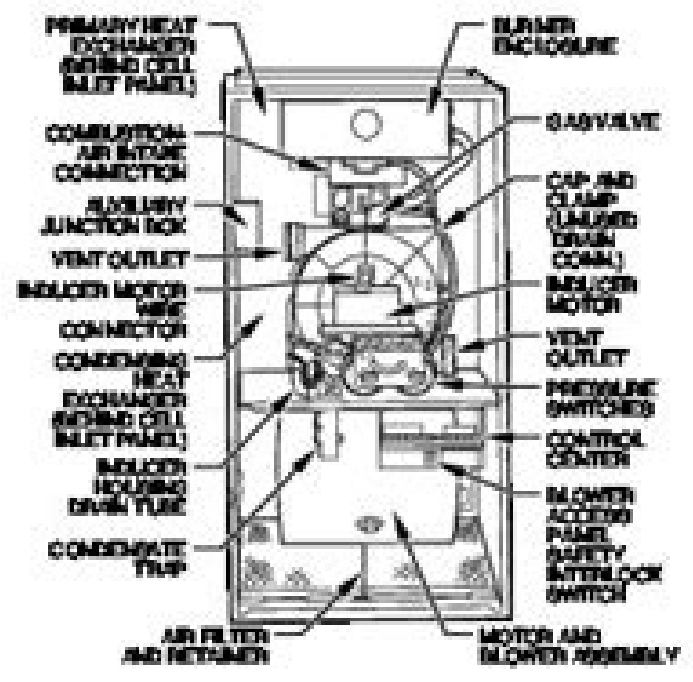


Fig. 2—Variable Capacity Models

5. Remove 2 screws securing I-box.
6. Remove 2 screws securing top filter panel and entire panel upwards to remove or allow the heat exchanger to be removed from front of furnace.
7. Disconnect combustion-air intake pipe from intake housing and move pipe out of furnace casing.
8. Disconnect gas supply pipe from gas valve using backup wrench.

9. Disconnect vent pipe from inducer housing by loosening coupling clamp on inducer outlet. If coupling has 2 clamps, loosen clamp on vent pipe side. Move pipe out of furnace casing.
10. If control center is located in burner compartment of furnace, remove blower motor leads, transformer wires, door switch wires, and auxiliary field switch wires (if present) from control center and pull wires through blower shaft.
11. If control center is located in blower compartment of furnace, disconnect wires from flame sensor, hot surface igniter, overtemperature switch, gas valve, pressure switch(es), inducer motor, limit switch, and I-box, then pull wires through blower shaft.
12. Remove 2 screws securing blower to blower shelf (4 screws on 120 and 140 sizes).
13. Remove 2 screws adjacent to blower mounting screws that secure blower shelf to cell panel.
14. Remove 1 screw from each side of cell panel.
15. If control center is located in burner compartment of furnace, remove control center by removing screw and prying tab inward.
16. If control center was removed from furnace casing, secure control center (and I-box) to manifold for removal purposes only.
17. Disconnect field drain connections from condensate trap.
18. Disconnect drain and relief port tube from condensate trap.
19. Disconnect all tubing from condensate trap and remove condensate trap from furnace casing or blower shelf.
20. Remove whole cell panel assembly with heat exchanger, burner box, inducer assembly, I-box, (if applicable), and control center (if applicable) attached through front of furnace.

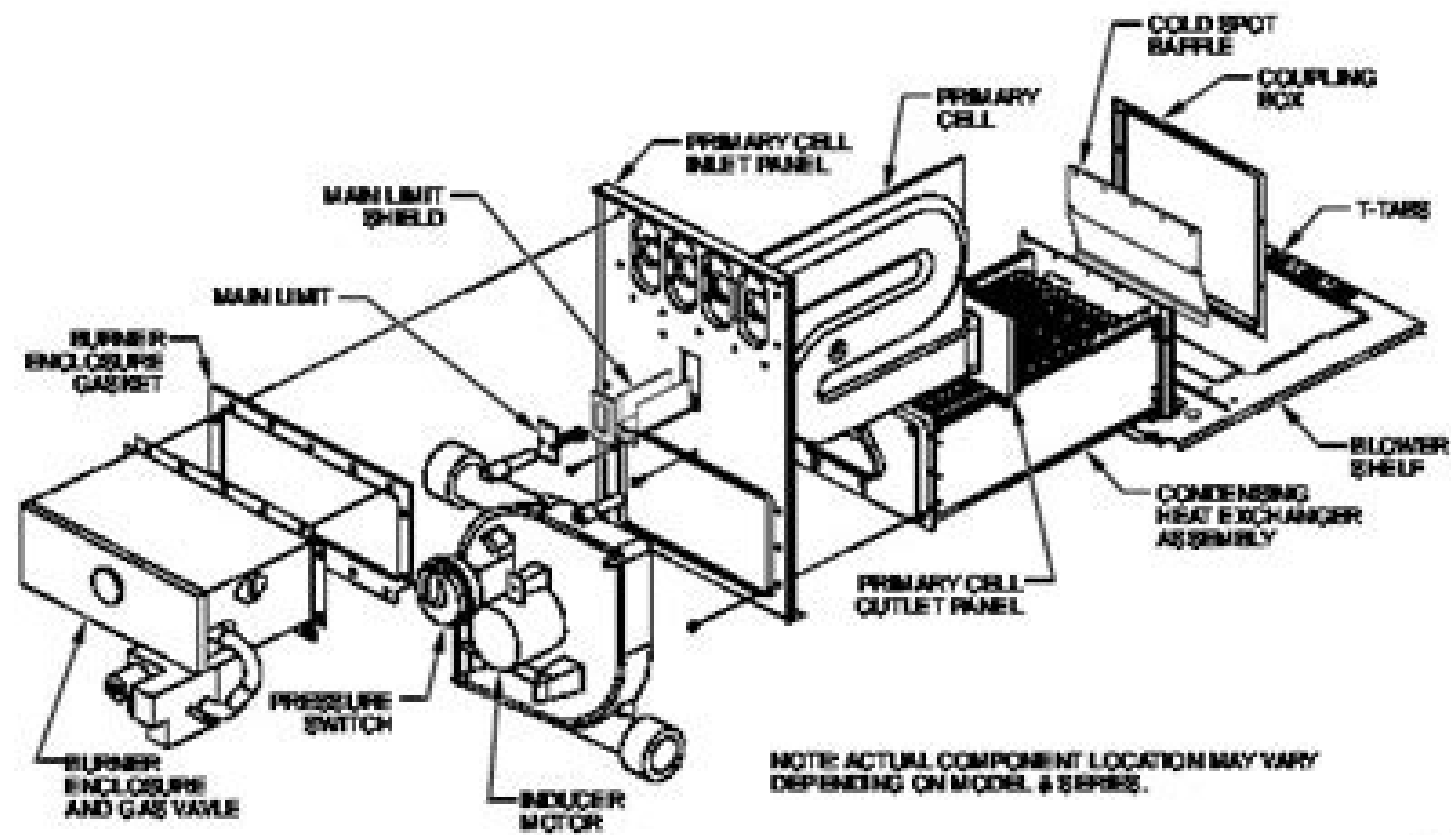


Fig. 3—Expanded View of Heat System Components in Upflow Orientation



SIDE FILTER RACK

Installation Instructions

P/N 58SSC900—081

This filter rack is designed for use with standard and deluxe upflow gas furnaces to provide side inlet of return air. The filter rack includes a framed, factory-supplied 16 x 25 x 1 filter which can be easily removed from the front as shown in Fig. 2. The filter is permanent and washable. The filter access door is a snap-on type that requires no screws.

NOTE: Read entire instructions before starting installation.

NOTE: Air delivery above 1800 Cfm requires that both sides, or a combination of one side and bottom or bottom only, of the furnace be used for return air.

INSTALLATION

1. Refer to Fig. 1 and furnace Installation Instructions for size and location of side inlet opening.
2. Cut hole in furnace casing side as required.
3. Position filter rack over opening. Filter rack tube extends through opening into blower compartment of the furnace.
4. Seal into down against inside of furnace casing.
5. Make necessary seals to avoid air leakage.
6. Connect return-air duct in flange provided on filter rack. Make necessary seals to avoid air leakage.
7. Insert factory-supplied filter in filter rack as cross-mesh binding is facing blower.
8. Properly seal bottom opening of furnace with bottom closure panel.
9. Refer to furnace Installation Instructions and proceed with installation.

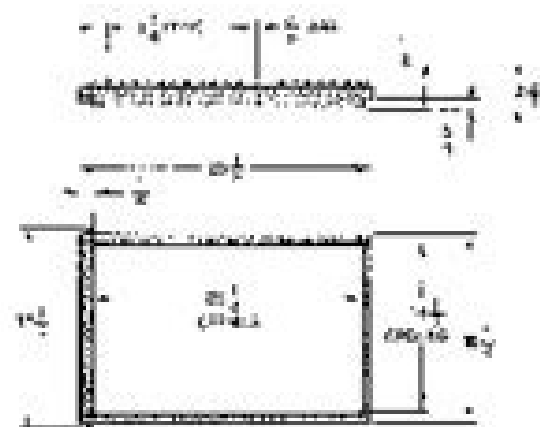


Fig. 1

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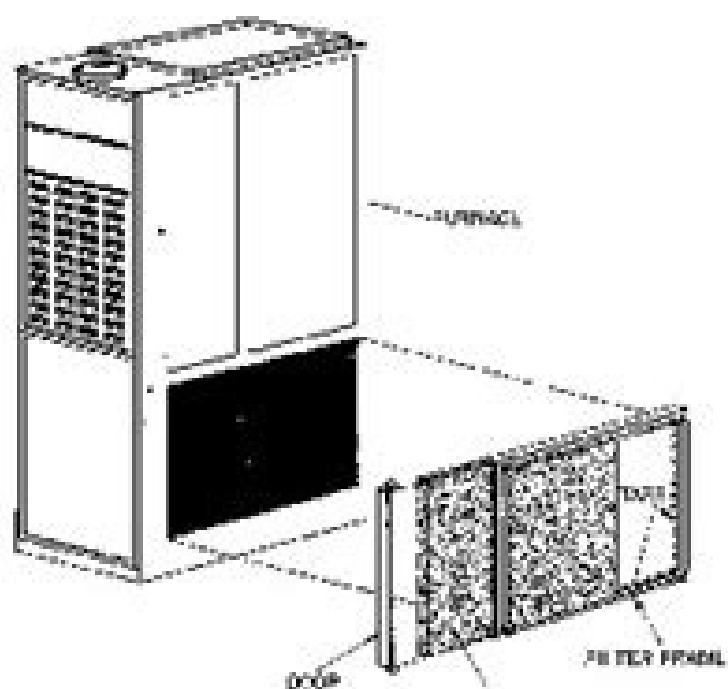


Fig. 2

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